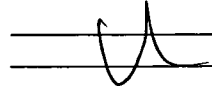
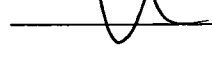


Date: Thursday, 20/12/2007 7:27:23 AM
 User: Linda Lacelle










Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : PLATE
 Job Number : 36456
 Estimate Number : 10804
 P.O. Number : N/A Part Number : D37171
 This Issue : 20/12/2007 S.O. No. : N/A Drawing Number : D3717 REV.A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : N/A
 Previous Run : 00015 Material : N/A
 Due Date : 20/12/2007 Qty: 3 Um: Each
 Written By : 
 Checked & Approved By : 
 Comment :

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
	Comment: SMALL & MEDIUM FAB RESOURCE 1	
	MAKE PER DRWG D3717 REV.A	
		SAD 07-12-20 (3)
2.0	M6061T6S050	6061-T6 .050 Sheet
		
	Comment: Qty.: 0.0400 sf(s)/Unit Total : 0.1200 sf(s) 6061-T6 .050 Sheet	
	B M17347	
		SAD 07-12-20 (3)
3.0	QC5	INSPECT WORK TO CURRENT STEP
		
	Comment: INSPECT WORK TO CURRENT STEP	
		07/12/20 (X3)
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		
	Comment: HAND FINISHING RESOURCE #1 ACID ETCH & ALODINE PER QSI 005	
		07-12-20 (X3)
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
		
	Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION	
		M. 07/12/20 (3X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 01/02/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 20/12/2007 7:27:23 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PLATE

Job Number: 36456

Part Number: D37171

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
IDENTIFY WITH DART P/N D3717-1
USING A FINE POINT MARKER

12 27.12.20

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

20/12/20 (3)

Job Completion



run 2002/12/20

h

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

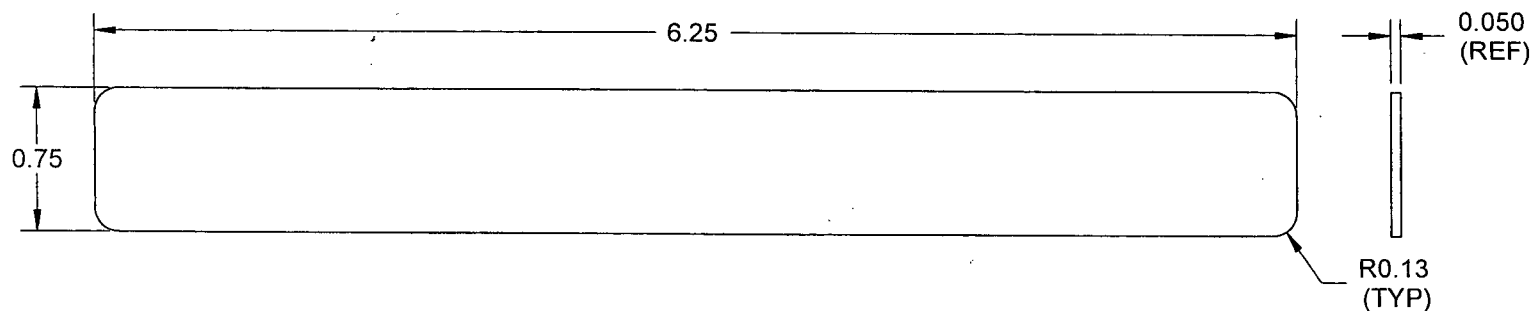
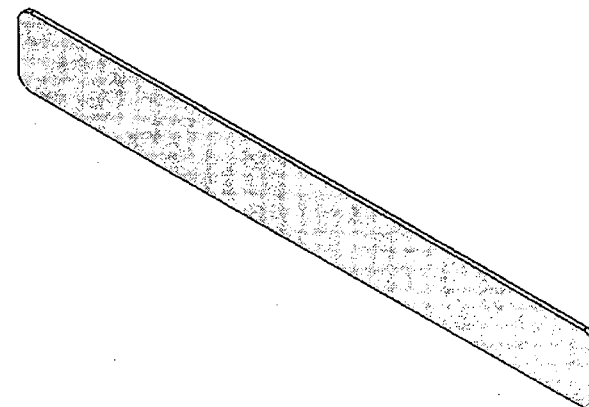
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Need 3 of these
for Highland
Thanks,
David

w/o
36456



D3717-1 PLATE

NOTES:

- 1) MATERIAL: 6061-T6/-T62 ALUMINUM SHEET 0.050 THICK
PER QQ-A-250/11 OR AMS 4025 OR 4027
(REF DART SPEC M6061T6S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3717-1" USING FINE POINT
PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs

A	NEW ISSUE	LE	07.12.12
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	LE		
CHECKED	RA	DRAWING NO.	REV. A
MFG. APPR.	M	D3717	SHEET 1 OF 1
APPROVED	///	TITLE	SCALE
DE APPR.	///	PLATE	1:1
DATE	07.12.12	COPYRIGHT © 2007 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	